## Scope of Work for ICN Gateway Scarborough Floating Production Unit

	Submersible Pumps (Bilge, Ballast, Seawater Lift, Service Water)
Package Name	Sasmersible i amps (blige, ballast, seawater tilt, service water)
Package Number	SA5530RM1500001
	The following electric-submersible pumps (end-suction centrifugal) shall be mounted on top and suspended inside of caissons (~55 m length) that are installed on or in the FPU hull, and equipped with line shaft, flanges, and other accessories (i.e. motors, instrument, electrical, and connections) as required to form a complete and functional unit:
	Equipment Description (Count)  Ballast Pumps (4 off)  Bilge Pumps (4 off)  Service Water Pumps (2 off)  Seawater Lift Pumps (3 off)
Scope of Supply	Other requirements:
	<ul> <li>CLASS certification with DNV is required.</li> <li>SUPPLIER shall provide one set of special tools required for the erection and/or maintenance (e.g., pipe clamps, lifting tools, temporary supports, etc.) for handling during installation and removal.</li> <li>SUPPLIER furnished Transportation</li> <li>Mechanical design of equipment for process condition, wind load, blast load, FPU accelerations</li> <li>All required heat treatments, NDE's, PMI</li> <li>Equipment hydro-test, draining and drying after hydro-test</li> <li>Mechanical guarantee</li> <li>Proof load test of lifting lugs</li> <li>Weight control throughout the design and fabrication</li> </ul>
Specifications and Standards:	<ul> <li>[1] API-686 Machinery Installation and Installation Design, 1996</li> <li>[2] ASME B31.3 Process Piping, 2016</li> <li>[3] ASME B16.5 Pipe Flanges and Flanged Fittings, 2017</li> <li>[4] ASME B16.25 Buttwelding Ends, 2017</li> <li>[5] ASME B16.34 Valves - Flanged, Threaded, and Welding End, 2017</li> <li>[6] DNVGL-OS-D101 Marine and Machinery Systems and Equipment</li> <li>[7] DNVGL-OS-B101 Metallic Materials</li> <li>[8] DNVGL-RU-SHIP-Pt4 Ch.7 Pressure Equipment</li> <li>[9] ISO 9614-1 Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Intensity - Measurement at Discrete Points, 2009</li> <li>[10] ISO 9614-2 Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Intensity, 1997</li> <li>[11] IOGP S-563 International Association of Oil &amp; Gas Producers — Piping Material Specification</li> <li>[12] NORSOK M-630 Material data sheets and element data sheets for piping, 2014</li> <li>[13] NORSOK R-002 Lifting Equipment</li> <li>[14] NOPSEMA National Offshore Petroleum Safety and Environmental Management Authority</li> <li>[15] No. 137 Work Health and Safety Act 2011, 2011</li> <li>[16] No. 84 Safe Work Australia Act 2008</li> <li>Commission for Occupational Safety and Health Codes of Practice, 2009</li> <li>[17] API-610 Centrifugal pumps in the petroleum, petrochemical, and natural gas industries, (10th Edition).</li> <li>[18] DNVGL-CP-0337 General description of services for certification of materials and components</li> <li>[19] EN 10204 Metallic Products — Types of Inspection Documents</li> </ul>

Minimum Scope of Work Requirements:	Engineering Detailed Design and Procurement of Materials and Equipment.     Fabrication     Inspection & Testing     Documentation     Packing & Preservation Package     Proven Design     Offshore application     Low/ Unmanned
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URL	For more information about McDermott, please refer to the McDermott website https://www.mcdermott.com/
Closing Date:	5-Oct-2021